

Date: Tuesday, 22/04/2008 3:53:04 PM  
 User: Julie Leccocq

## Process Sheet

SPLIT

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LITTER ASSEMBLY
Job Number : 38744	
Estimate Number : 10301	
P.O. Number :	Part Number : D2370
This Issue : 22/04/2008 S.O. No. :	Drawing Number : D2370 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 36547	Material :
Written By :	Due Date : 30/04/2008 Qty: 1 Um: Each
Checked & Approved By : <u>JW 08.4.23</u>	
Comment : Est D 01.10.10 Changed D2484 nut for D3015-1 SM	
est E 06.12.12 ecn 888 ec	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue p/o: 6209C208104/23

(4)

Order: Model 12-2A undrilled with grey pad &amp; black belts

Supplier: Ferno Aviation

Letter of compliance required

2.0	D2370P	Litter Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Litter Assembly

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive and inspect for transit damage

Insure that letter of compliance is attached to w/o

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

5.0	D2374	Stud
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Stud

Pick:

Qty Part Number

Description

Batch

4

D2374

Stud

B36593FF 08205-01

(1)





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Part Number: D2370

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2378

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

Pick:

Qty Part Number Description Batch

4 D2378 Mounting Bolt B36103

FF 08-05-01 (1)

7.0

D30151

Lock Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Lock Nut

Pick:

Qty Part Number Description Batch

4 D3015-1 Lock Nut B14710

FF 08-05-01 (1)

8.0

AN960JD416L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

4 AN960JD416L Washer 11107008

FF 08-05-01 (1)

9.0

MS27039406

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

Batch: 11107062

MF. 08-05-05

10.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Assemble as per Dwg D2370

2-Drill 0.191" holes as per Dwg D2370

3-Replace lose rivets with screw per dwg D2370

Apply locktite

3-Deburr

FF 08-05-01 (1)



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Job Number: 38744

Part Number: D2370

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/05/06

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Reqs for ①

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/05/06

Job Completion



mf 08-05-05



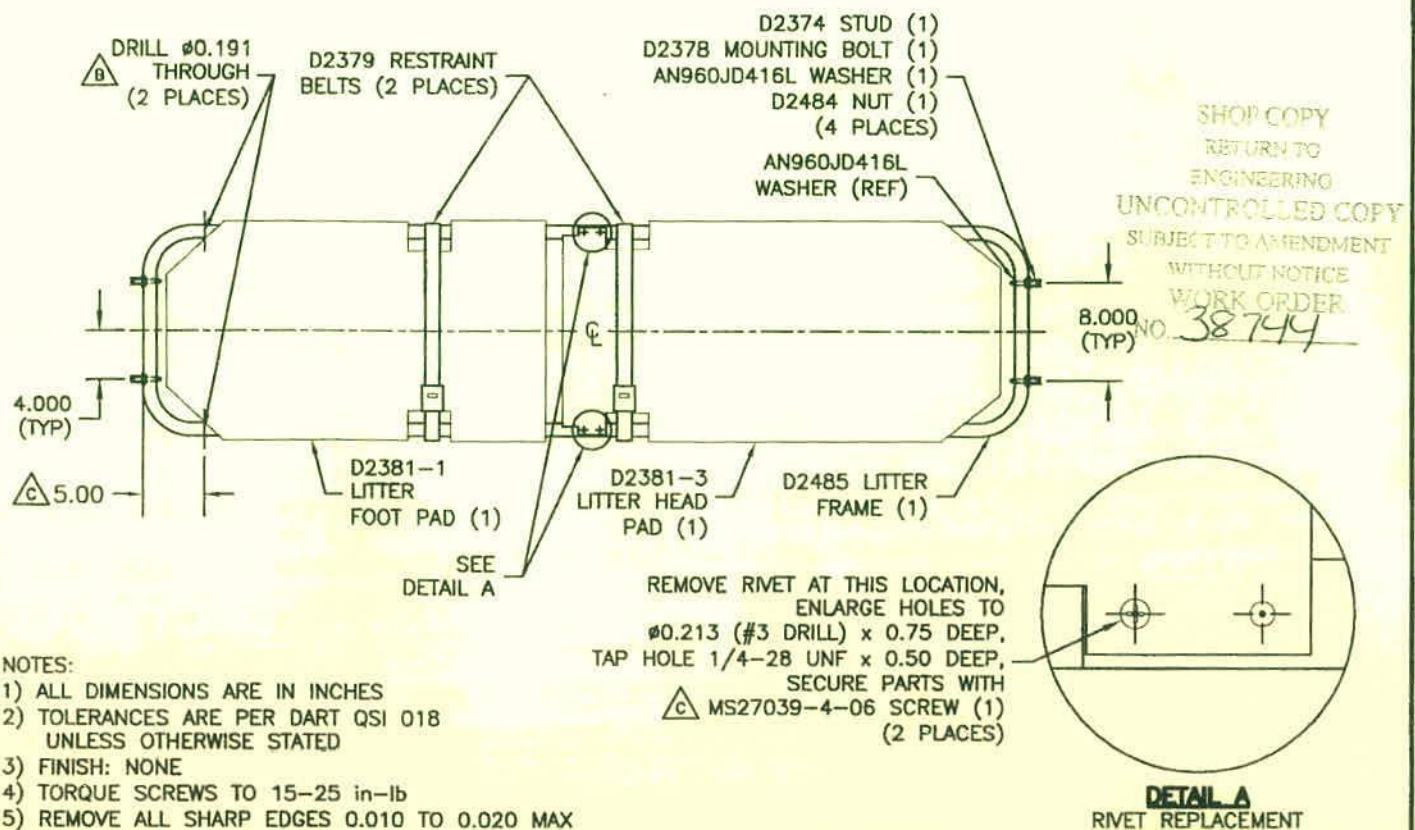


**DART**

DESIGN <b>KE</b>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <b>PH</b>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D2370</b>	REV. C SHEET 1 OF 1
DATE <b>06.11.21</b>	TITLE <b>LITTER ASSEMBLY</b>		SCALE NTS
<b>A</b>	<b>95.02.20</b>	<b>NEW ISSUE</b>	
<b>B</b>	<b>98.06.09</b>	<b>ADDED Ø0.191 HOLES</b>	
<b>C</b>	<b>06.11.21</b>	<b>ADD ALTERNATE FOR D2484, MS SCREWS, TAPPED HOLES, AND 5.00 WAS 5.34</b>	

**RELEASED****06 12 05**

D2370	Part No.	Description
<b>X</b>	<b>D2370</b>	<b>LITTER ASSEMBLY</b>
<b>4</b>	<b>D2374</b>	<b>STUD</b>
<b>4</b>	<b>D2378</b>	<b>MOUNTING BOLT</b>
<b>2</b>	<b>D2379</b>	<b>RESTRAINT BELTS</b>
<b>1</b>	<b>D2381-1</b>	<b>LITTER PAD</b>
<b>1</b>	<b>D2381-3</b>	<b>LITTER PAD</b>
<b>4</b>	<b>D2484</b>	<b>NUT (OR D3015-1) <math>\triangle</math>c</b>
<b>1</b>	<b>D2485</b>	<b>LITTER FRAME</b>
<b>4</b>	<b>AN960JD416L</b>	<b>WASHER</b>
<b>2</b>	<b>MS27039-4-06</b>	<b>SCREW <math>\triangle</math>c</b>

**NOTES:**

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE STATED
- 3) FINISH: NONE
- 4) TORQUE SCREWS TO 15-25 in-lb
- 5) REMOVE ALL SHARP EDGES 0.010 TO 0.020 MAX

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2008

### Certificate of Conformance

Manufacturer: Ferno-Washington Inc.

Manufacture Address: 70 Weil Way  
Wilmington, Ohio USA

Order No. C- 829284

P.O. # Ferno Aviation - PO#: 4691  
Dart - PO#: 00006209

Model: 12-2 Stretcher - Gray

Item Number: Ferno-Washington # 0163255  
#

Serial Nos. 08 071739, 08 071740, 08 071741, 08 071742, 08 071743, 08 071744  
08 071745, 08 071746, 08 071747, 08 071748

I certify that the above referenced products are produced in accordance with applicable Ferno-Washington Inc. engineering standards using approved manufacturing methods and materials. The products have been inspected using approved test procedures and inspection criteria for Ferno-Washington medical devices.

Ferno-Washington Inc. is a registered manufacturer (Registration No. 1523574) with the United States Food and Drug Administration (FDA) as a manufacturer of medical devices, and the Quality Management System has been verified by the FDA to be in compliance to FDA's Code of Federal Regulations 21 Part 820.

Ferno-Washington, Inc. maintains a Quality Management System that fulfills the requirements of DIN EN ISO 9001:2000, ISO 13485:2003 and CMDCAS (Canadian Medical Devices Conformity Assessment System). Copies of Ferno-Washington, Inc.'s ISO 9001:2000 and ISO 13485 certificates issued by DQS GmbH are available upon request.

Thomas E. Livingston  
Director of Quality

